EXTERNAL DOORS

# **Maxim Door Hinge**



# **Features**

- The Maxim range of adjustable door hinges have been designed specifically for PVCu doors
- Provides enhanced door security, improved aesthetics, faster fabrication and 3D adjustment
- Hinges are supplied partly assembled in three separate parts to allow frame side and sash side components to be fitted separately saving valuable time in fabrication
- Hinges are handed left and right to assist with time saving but can be rehanded easily if necessary
- The design allows for easy on-site adjustment with no visual change when vertically adjusted
- Three body heights accommodate profiles with a step of 13.5mm 25.5mm to alleviate the need for packers; with a separately sculptured edge packer for use with "Ovalo" profiles
- Designed with a lift off clearance requirement of 13mm making on-site installation easier; with disengagement of the anti lift off feature only being accessible with the door in the open position
- Designed to meet the requirements of PAS 24 security standards for doors
- The hinge offers four screw port fixes into the sash reinforcing chamber providing optimum security if the door came under attack











# **Maxim Door Hinge**

Ordering Detail Maxim Door Hinge		
Product	Part No.	
Version 1 (13.5mm - 17.5mm)		
Finish	Left Hand	Right Hand
Black Brown Light Brown Polished Gold Polished Chrome White	DNMXBK1L0001 DNMXBN1L0001 DNMXLB1L0001 DNMXDG1L0001 DNMXDC1L0001 DNMXDC1L0001	DNMXBK1R0001 DNMXBN1R0001 DNMXLB1R0001 DNMXDG1R0001 DNMXDC1R0001 DNMXWH1R0001
Version 2 (17.5mm -	- 21.5mm)	
Black Brown Light Brown Polished Gold Polished Chrome White	DNMXBK2L0001 DNMXBN2L0001 DNMXLB2L0001 DNMXDG2L0001 DNMXDC2L0001 DNMXWH2L0001	DNMXBK2R0001 DNMXBN2R0001 DNMXLB2R0001 DNMXDG2R0001 DNMXDC2R0001 DNMXWH2R0001
Version 3 (21.5mm -	- 25.5mm)	
Black Brown Light Brown Polished Gold Polished Chrome White	DNMXBK3L0001 DNMXBN3L0001 DNMXLB3L0001 DNMXDG3L0001 DNMXDC3L0001 DNMXWH3L0001	DNMXBK3R0001 DNMXBN3R0001 DNMXLB3R0001 DNMXDG3R0001 DNMXDC3R0001 DNMXWH3R0001
Accessories	Part No.	
Fixing Jig	DAIC	GMX0001

# **Technical Information**

### Corrosion resistance

Meets the requirements of BS EN 1670:2007 Grade 4 (240 hours)

Endurance tested in excess of 50,000 cycles

#### Max Weight Per Door

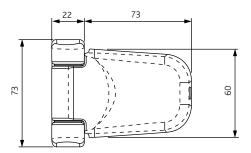
2 hinges - up to 80kgs

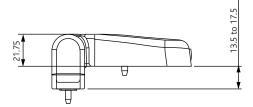
3 hinges - up to 100kgs

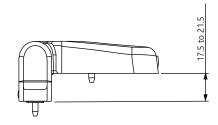
## Adjustability

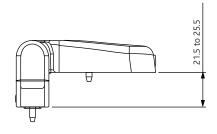
Lateral +5mm/-5mm, Height +4mm/-1mm, Compression +2mm/-2mm

Material Specification		
Hinge Body, Flag & Cover:	Zinc alloy casting	
Coatings:	Black Powder Paint RAL 9005 Brown Powder Paint RAL 8019 Light Brown Powder Paint White Powder Paint Hypca White Polished Gold and Chrome	
Slider:	Zinc base and yellow passivated	
Exposed Hinge Support Pins:	Stainless Steel	









Not to scale.

All dimensions are in mm and are nominal.  ${\sf ERA}\ {\sf reserves}\ {\sf the}\ {\sf right}\ {\sf to}\ {\sf change}\ {\sf specification}\ {\sf without}\ {\sf notice}$ It is the responsibility of the door manufacturer to ensure that the finished product meets  $% \left( 1\right) =\left( 1\right) \left( 1\right) \left($ any required safety and performance specification

### **Packaging**

Individually packed, 24 hinges per box (Fixing screws not supplied)

# Maintenance

All moving parts should be lightly lubricated using a light non-acidic mineral oil (e.g. "3 in 1") twice per year and the surface cleaned with a soft damp cloth. The product may need to be adjusted and fixings tightened to ensure a satisfactory operation.